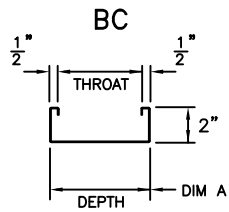
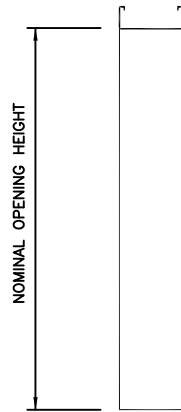


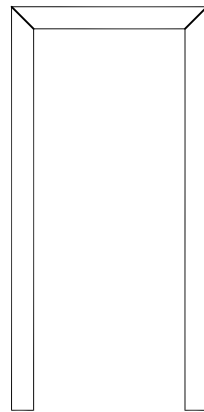
**SERIES/PROFILE**



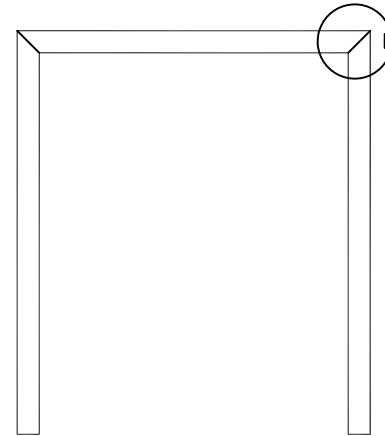
18 GA  16 GA  14 GA



VERTICAL SECTION



SINGLE OPENING ELEVATION



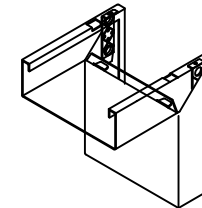
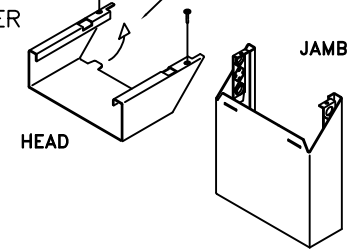
DOUBLE OPENING ELEVATION



HORIZONTAL SECTION

#8 X1/2" PAN HEAD SMS (OPTIONAL BY CONTRACTOR)  
AFTER ASSEMBLING CORNER COMPONENTS BEND HEAD TABS UP.

KD CORNER



ASSEMBLY

WELDED CORNERS TYPE \_\_\_\_

V2 = FACE WELD ONLY  
V3 = FULL FACE & WEB WELD

\* Production welded corner types with "V" prefix do not utilize miter guides.

Frames with welded corners have temporary spreaders tackwelded at sill.

**Series BC DEPTHS**

DIM A	3" THRU 17-7/8"
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C.R. steel is standard.  
Galvanized steel is optional.

**CecoDoor** (Conversion: 1" = 25.4 mm, e.g., 1-3/4" = 44.45 mm)

**ASSA ABLOY**

DRAWN BY _____	DATE _____			
CHK'D BY _____	DATE _____			
SHT _____ OF _____	CONTRACT NO. _____	ISSUE DATE _____	REVISIONS _____	BY _____

**SERIES/PROFILE BC  
CASED OPENING FRAMES**

FURNISHED WITH ONE COAT OF NEUTRAL PRIMER PAINT.  
PRIME PAINT HAS BEEN TESTED IN CONFORMANCE WITH ANSI A250.10.

FOR ANCHORAGE  
SEE DOOR SCHEDULE &  
ANCHOR SHEET



Experience a safer  
and more open world