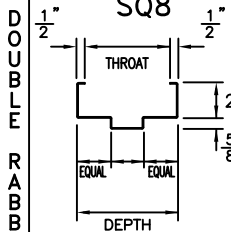


**SERIES**

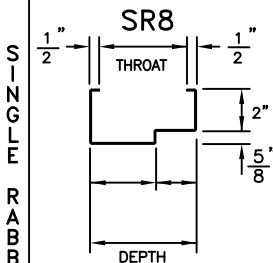
**SQ8** (for 1-3/8" DOOR)

**SR8** (for 1-3/8" DOOR)

**PROFILES**



1-9/16" rabbets  
for 1-3/8" thick doors



**LABELING AGENCIES**  
UL LLC  
Warnock Hersey  
Factory Mutual  
**TEST STANDARDS**  
NFPA 252, UL10B, UL10C  
& UL1784

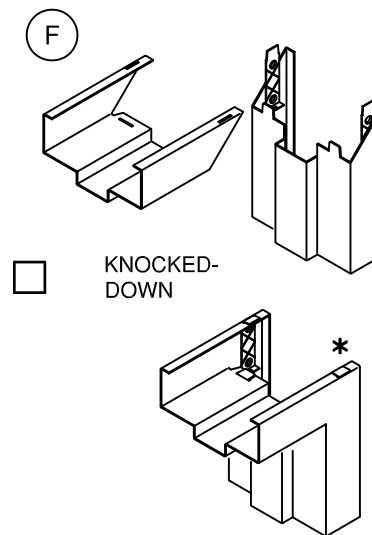
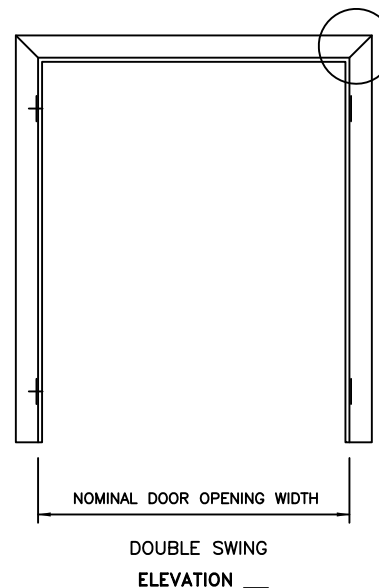
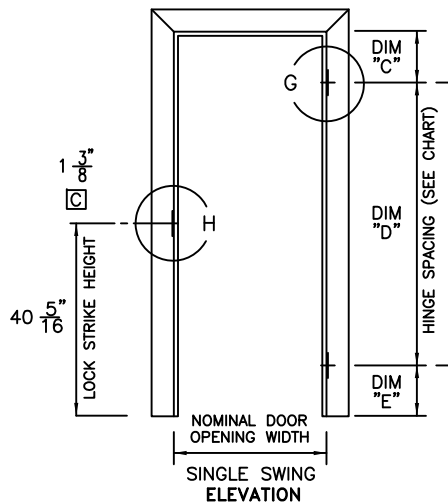
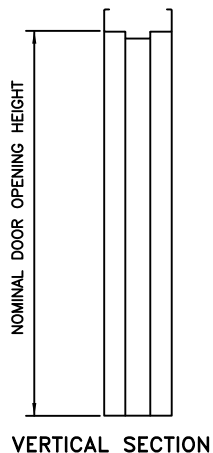
**HINGE SPACING**

OPENING HEIGHT ▶ DOOR THICKNESS ↓	6'-8"			7'-0"			7'-2"		
	C	D	E	C	D	E	C	D	E
1 3/8" (8) STANDARD	9 3/4"	59 7/8"	10 3/8"	9 3/4"	(2) AT 31 15/16"	10 3/8"	9 3/4"	(2) AT 31 15/16"	10 3/8"
1 3/8" (8) STANDARD UL OPTIONAL (6'-8") NON-UL	9 3/4"	(2) AT 29 15/16"	10 3/8"	9 3/4"	(2) AT 31 15/16"	10 3/8"			

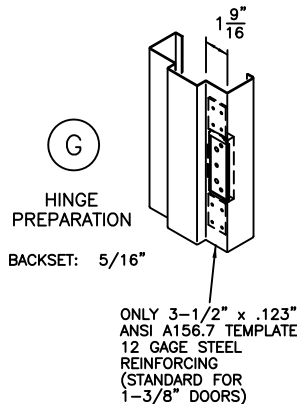
Code (8) indicates that frames are for 1-3/8" thick doors.

Cold rolled steel is standard.  
Galvanealed or galvanized steel is optional.

STANDARD FRAMES HAVE THE FOLLOWING HINGE PREP QUANTITY:  
7'-6" HIGH OR SMALLER: (3) HINGE PREPS  
HIGHER THAN 7'-6": (4) HINGE PREPS



**C** CYLINDRICAL (2-3/4") (not shown)  
ANSI A115.3 TEMPLATE  
16 GAGE STEEL REINFORCING  
WITH EXTRUDED SCREW HOLES  
EQUAL TO 14 GAGE.  
(STANDARD FOR 1-3/8" DOORS)



Frames with welded corners have temporary spreaders tackwelded at sill.



(Conversion: 1" = 25.4 mm, e.g., 1-3/4" = 44.45 mm)

**SERIES SQ8 & SR8 STEEL FRAMES**

(FIRE DOOR FRAMES MUST COMPLY WITH PROCEDURES OF LABELING AGENCY)

Furnished with one coat of neutral color primer paint.  
Primer paint has been tested in conformance with ANSI A250.10.

DRAWN BY _____	DATE _____			
CHK'D BY _____	DATE _____			
SHT _____ OF _____	CONTRACT NO. _____	ISSUE DATE _____	REVISIONS _____	BY _____

FOR HAND & SWING SEE DOOR SCHEDULE	
FOR ANCHORAGE SEE DOOR SCHEDULE & ANCHOR SHEET	