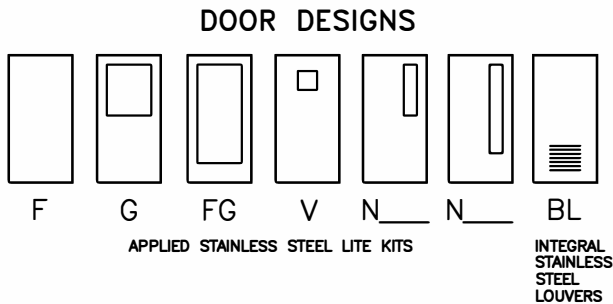


FIRE DOORS	LABELING AGENCY: UL	TEST: UL10C, UL10B	
DOOR CORE	GAGE	RATING	MAX. SIZE
HONEYCOMB	18, 16	20 MIN. - 3 HOUR	4'0" X 8'0" SINGLE
HONEYCOMB	18, 16	20 MIN. - 90 MIN.	8'0" X 8'0" PAIR
POLYURETHANE SLAB	18, 16	20 MIN. - 90 MIN.	4'0" X 7'2" SINGLE
POLYURETHANE SLAB	18, 16	20 MIN. - 90 MIN.	8'0" X 7'2" PAIR
POLYSTYRENE	18, 16	20 MIN. - 90 MIN.	4'0" X 8'0" SINGLE
POLYSTYRENE	18, 16	20 MIN. - 90 MIN.	8'0" X 8'0" PAIR
STEEL STIFFENED	18	20 MIN. - 90 MIN.	4'0" X 8'0" SINGLE
STEEL STIFFENED	18	N/A	PAIRS N/A



1-3/4" STAINLESS STEEL DOORS

(DOORS ARE CRATED FOR SHIPMENT)

CecoDoor (Conversion: 1" = 25.4 mm, e.g., 1-3/4" = 44.45 mm)

ASSA ABLOY

DRAWN BY _____ DATE _____
CHK'D BY _____ DATE _____

SHT _____ CONTRACT NO. _____
OF _____

ISSUE DATE _____ REVISIONS _____ BY _____

FOR HAND & SWING
SEE DOOR SCHEDULE

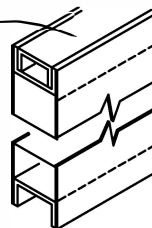


NOTE: FOR GLAZING TRIM, LOUVERS OR ASRAGALS REQUIRED, SEE DOOR SCHEDULE & ACCESSORY SHEET

1 TOP AND BOTTOM EDGES

FLUSH CAPS (OPTIONAL)

END CHANNELS WELDED TO BOTH FACE SHEETS



STAINLESS STEEL MATERIAL (ASTM A240)

- 18 GAGE 16 GAGE
- 14 GAGE 12 GAGE

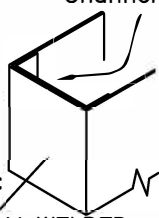
ALLOY and FINISH

- 304 (alloy)
- 316 (alloy)
- #4 BRUSHED
- #6 FINE
- #8 MIRROR
- #2B PAINT GRADE
- XL BLEND

2 VERTICAL EDGES

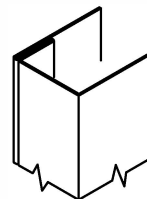
16 Gage Full Height Channel

18, 16, 14 & 12 GA. CONTINUOUSLY WELDED CENTER EDGE SEAM



2 VERTICAL EDGES

LOCKSEAM CONSTRUCTION



18 GA. ONLY LOCKSEAM CONSTRUCTION OPTION

3 CORE MATERIAL



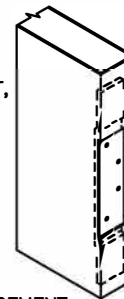
- POLYSTYRENE FOAM, CLOSED CELL - SLAB BONDED TO BOTH FACE SHEETS
- STEEL STIFFENED, POLYURETHANE SLAB
- HONEYCOMB CORES

4 HINGE PREPARATION

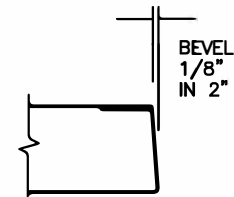
4-1/2 OR 5 IN. HIGH, STANDARD OR HEAVY WEIGHT, FULL MORTISE HINGES

SQUARE EDGE HANDED

ANSI A156.7 TEMPLATE
7 GAGE REINFORCEMENT



5 LOCK EDGES



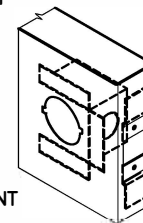
EDGE SHOWN FOR SINGLES AND ACTIVE LEAF OF PAIRS

6 LOCK PREPARATIONS

GOV. 160/161 CYLINDRICAL LOCK PREP

2-3/4" BACKSET

12 GAGE REINFORCEMENT



GOV. 86 MORTISE LOCK PREP

2-3/4" BACKSET

12 GAGE REINFORCEMENT

