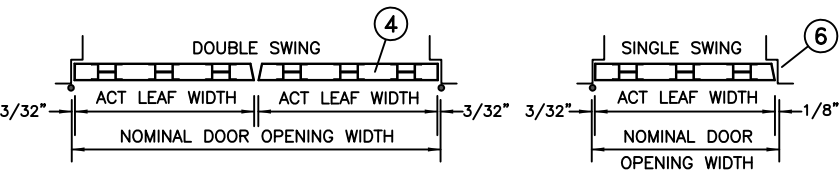
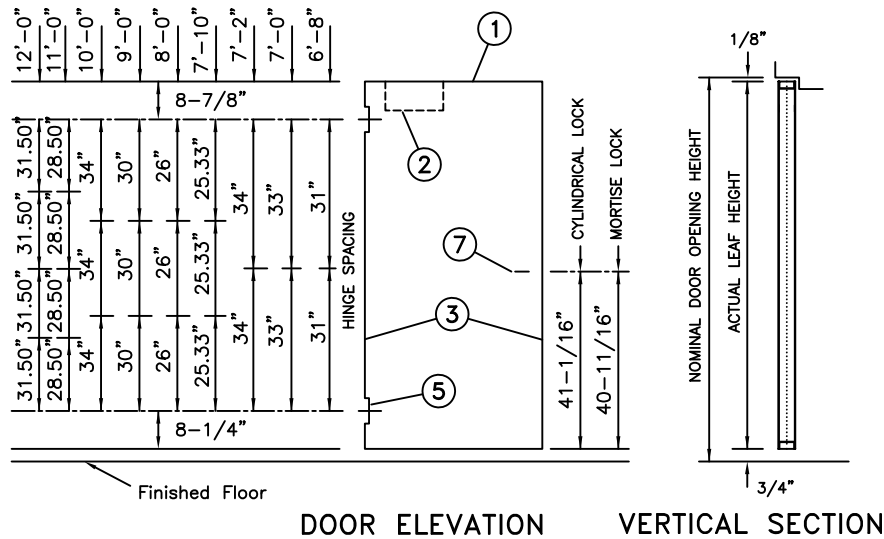
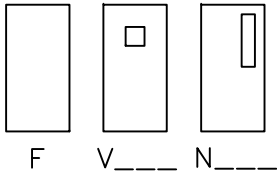


DOOR DESIGNS



**1-3/4" 450° TR MEDALLION (MS) FULL FLUSH DOOR
CENTER SEAM VERTICALLY STEEL STIFFENED, HANDED**

CecoDoor (Conversion: 1" = 25.4 mm, e.g., 1-3/4" = 44.45 mm)

Glass Lite Designs Are Furnished With Flush Glazed 4884 Trim Kits standard.

100 sq. in. Max. Glazed Area per Door when fire protective glass is used

FIRE DOORS:

TESTS: UL10B, UL10C, UL1784 & NFPA252

LABELING AGENCIES:
UL LLC
WARNOCK HERSEY

RATING: 20 Min Thru 1-1/2 Hr.

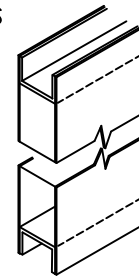
MAX. SIZE (UL & WH):
(Sgl) 5'0" x 12'0", (Pr) 10'0" x 12'0"
Pairs Over 8'0" High Require Astragal.

Cold rolled steel is standard.
Galvanealed or galvanized steel is optional.

1 END CHANNELS

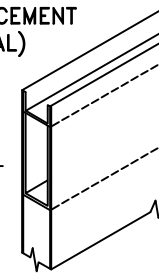
INVERTED TOP AND BOTTOM

TOP AND BOTTOM CAPS AVAILABLE



2 CLOSER REINFORCEMENT (OPTIONAL)

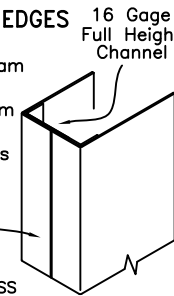
14 GAGE STEEL CHANNEL 20" LONG



3 VERTICAL EDGES

Visible Edge Seam (Standard)
Filled Edge Seam (Optional)
Welded Seamless Edge (Optional)

14 GAGE STEEL WELDED SEAMLESS (ONLY)

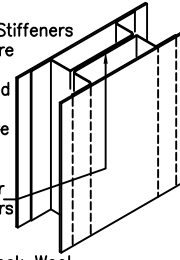


4 CORE

22 Gage min. Stiffeners Spaced Not More Than 6" Apart and Spot Welded to the Face Sheets Not More Than 5" O.C.

1/8"x2" Inspaper Between Stiffeners

8 lb Density Rock Wool in Cavity Between Stiffeners

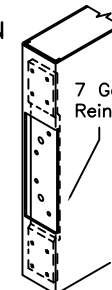


5 HINGE PREPARATION

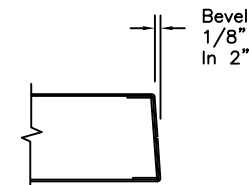
4-1/2" or 5" High, Standard or Heavy Weight Full Mortise Hinges

ANSI A156.7 Template

Handed



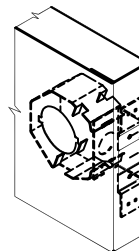
6 LOCK EDGE



LOCK PREPARATION 7

(LC1)

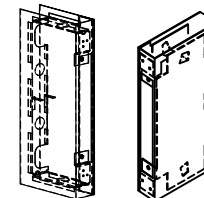
GOV. 160/161
CYLINDRICAL LOCK PREP (ANSI A115.2)
2-3/4" BACKSET



LOCK PREPARATION GOV. 86, ANSI/BHMA A115.1 MORTISE TYPE 7

(LM0)

NOTE: EITHER OF THE LOCK REINFORCEMENTS/GUARDS SHOWN MAY BE INSTALLED WITH ANY MORTISE LOCK PREPARATION.



ASSA ABLOY

FOR HAND & SWING

SEE DOOR SCHEDULE



SOUND TRANSMISSION

PHYSICAL ENDURANCE TEST DATA

SOUND TRANSMISSION CLASS (STC): 41 F DESIGN, 16 GAGE FACE SHEETS
ASTM E90 & E413 (FULLY OPERABLE)

MEETS OR EXCEEDS ANSI A250.4 PERFORMANCE TEST:
18, 16, & 14 gage steel (MAXIM - 14 gage) - 1,000,000 cycles

DRAWN BY _____ DATE _____
CHK'D BY _____ DATE _____

SHT _____ CONTRACT NO. _____
OF _____

ISSUE DATE _____

REVISIONS _____

BY _____

NOTE: FOR GLAZING TRIM, LOUVERS OR ASTRAGALS REQUIRED, SEE DOOR SCHEDULE & ACCESSORY SHEET