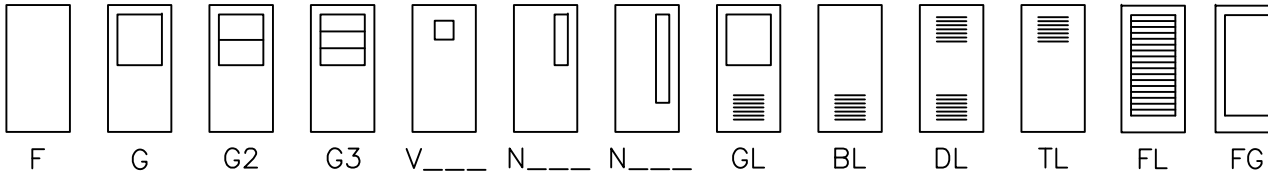
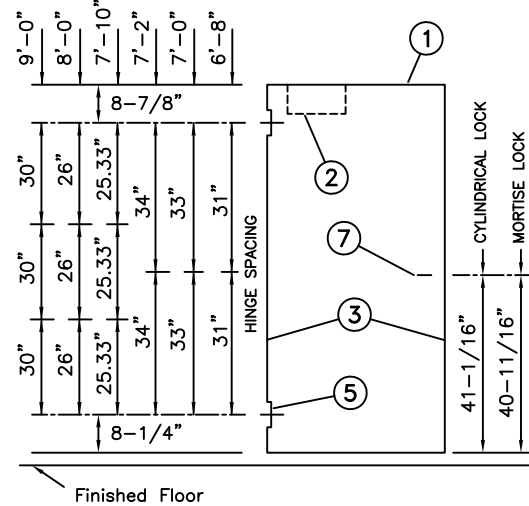


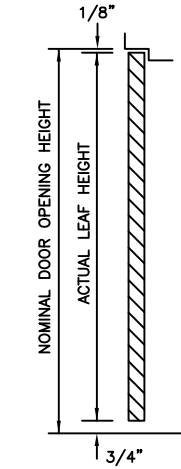
DOOR DESIGNS



APPLIED LOUVERS



DOOR ELEVATION



VERTICAL SECTION

FIRE DOORS:

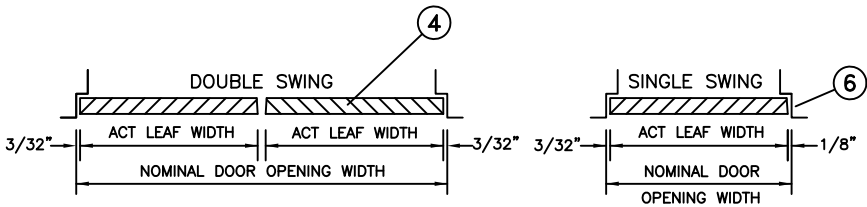
TEST: UL10B, UL10C, UL1784 & NFPA252

LABELING AGENCIES:
UL LLC
WARNOCK HERSEY
FACTORY MUTUAL

RATING: 20 MIN THRU 3 HR
MAX. SIZE: 4'0" x 9'0" SINGLE
8'0" x 9'0" PAIR

DESIGNS: F, FG, G, N, & V

C.R.S. steel is standard
Galvannealed or Galvanized
steel is optional



HORIZONTAL SECTIONS

1-3/4" REGENT (RI) DOOR

CecoDoor (Conversion: 1" = 25.4 mm, e.g., 1-3/4" = 44.45 mm)

ASSA ABLOY

DRAWN BY _____ DATE _____
CHK'D BY _____ DATE _____

SHT _____ CONTRACT NO. _____
OF _____

ISSUE DATE _____ REVISIONS _____ BY _____

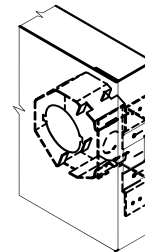
FOR HAND & SWING
SEE DOOR SCHEDULE



NOTE: FOR GLAZING TRIM, LOUVERS
OR ASTRAGALS REQUIRED, SEE DOOR
SCHEDULE & ACCESSORY SHEET

LOCK PREPARATION (7)

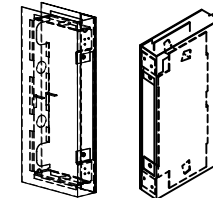
(LC1)
GOV. 160/161
CYLINDRICAL
LOCK PREP
(ANSI A115.2)
2-3/4"
BACKSET



LOCK PREPARATION GOV. 86,
ANSI/BHMA A115.1 MORTISE TYPE (7)

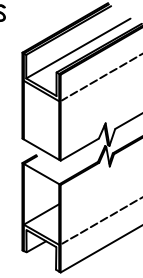
(LM0)

NOTE: EITHER OF THE LOCK
REINFORCEMENTS/
GUARDS SHOWN MAY
BE INSTALLED WITH
ANY MORTISE LOCK
PREPARATION.



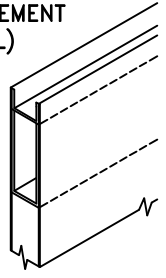
(1) END CHANNELS

INVERTED
TOP AND
BOTTOM



(2) CLOSER
REINFORCEMENT
(OPTIONAL)

14 GAGE STEEL
CHANNEL 20"



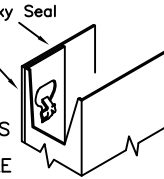
(3) VERTICAL EDGES

Hairline Epoxy Seal
Seam

MECHANICALLY
INTERLOCKED
HEMMED EDGES

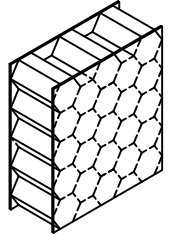
ALSO AVAILABLE
SEAMLESS (WELDED
OR BODY FILLER)

14 GAGE STEEL
CENTER SEAM CONSTRUCTION
WELDED SEAMLESS (ONLY)



(4) CORE

KRAFT PAPER
HONEYCOMB
SLAB BONDED
TO INSIDE OF
BOTH FACE
SHEETS

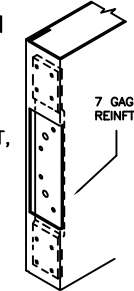


(5) HINGE
PREPARATION

4-1/2 OR 5 IN.
HIGH, STANDARD
OR HEAVY WEIGHT,
FULL MORTISE
HINGES

ANSI A156.7
TEMPLATE

HANDED



(6) LOCK EDGE

BEVEL
1/8"
IN 2"

